ALL-FILL®, AMS, MATEER-BURT, & SPEE-DEE SELF-FEEDING AUGERS

Self-Feeding Augers are used for non free-flowing powders such as bakery mixes, carbon, talcum powder, etc. They are commonly used with a slow speed agitator blade, a high speed (Type D) agitator blade, and a Lip Funnel. For products that drip at the end of the fill, a Drip Washer is often installed. Use this page to specify new and replacement Self-Feeding Augers used with All-Fill, Inc.®, AMS, Mateer-Burt, and Spee-Dee auger filling machines. Mateer-Burt augers are specified in Form 654.

DIMENSIONS

A: Overall Length:_____

B: Stem Diameter:_____

C1: Rod Diameter:_____

C2: Rod Diameter:_____

D: Overflight Diameter:_____

E: Diameter:_____

F: Pitch:_____

G: Stem Length:_____

H: Straight Flight:_____

I: Flight Thickness:_____

J: Depth of Thread:_____

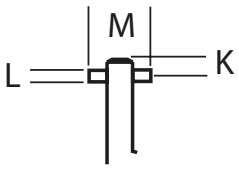
J2: Type of Thread:_____

K: Pin Location:_____

L: Pin Diameter:_____

M: Pin Length:_____

N: Flight Relief:_____ Yes ☐ No ☐





MATERIAL OF CONSTRUCTION:

_____

WELD: ☐ Tack ☐ Continuous ☐ 1 Side ☐ Both Sides

FINISH: ☐ Rough Grind ☐ Nylon Smooth ☐ High Polish

STEM: ☐ Bayonet(shown) ☐ Other

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